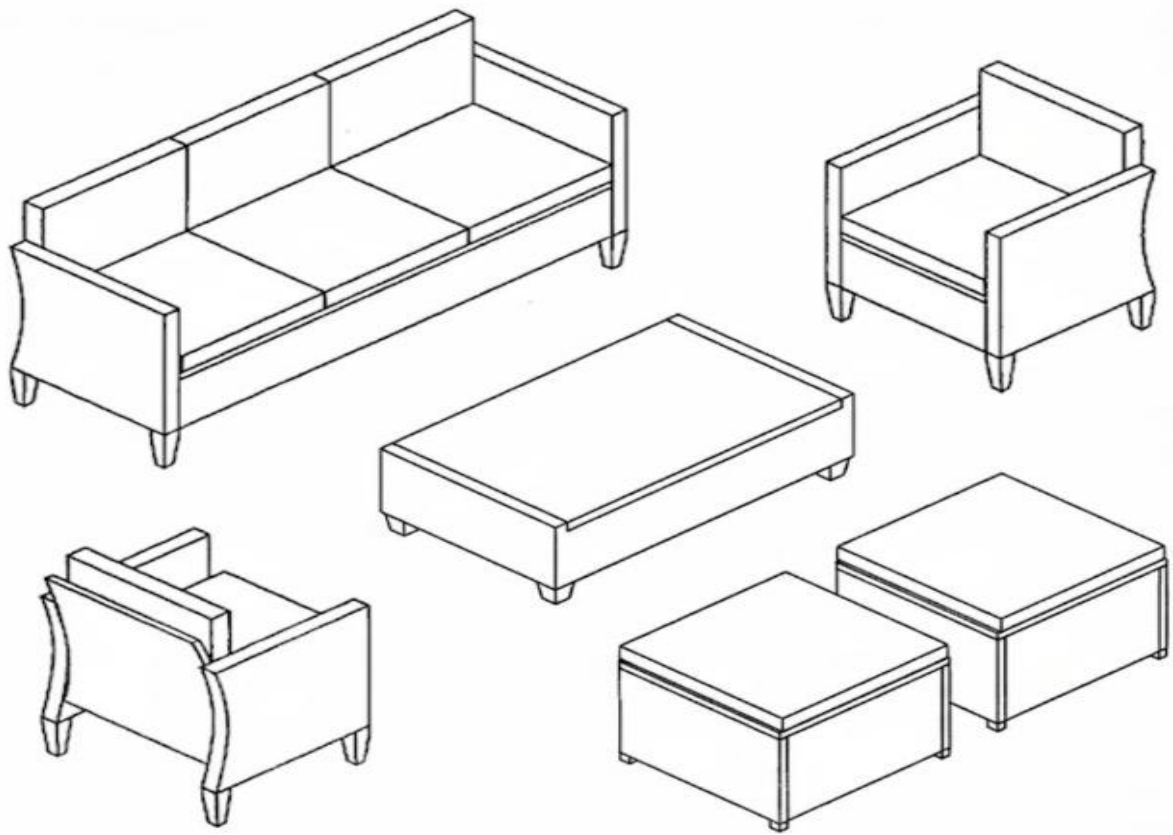
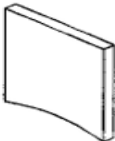
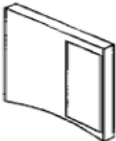
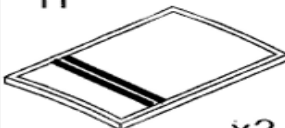
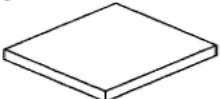
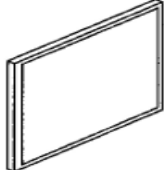
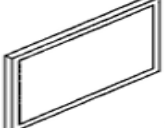
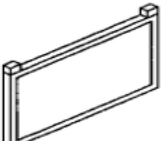
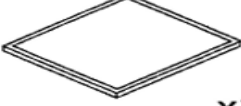
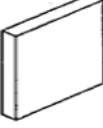
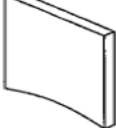
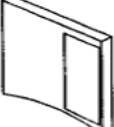
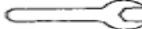
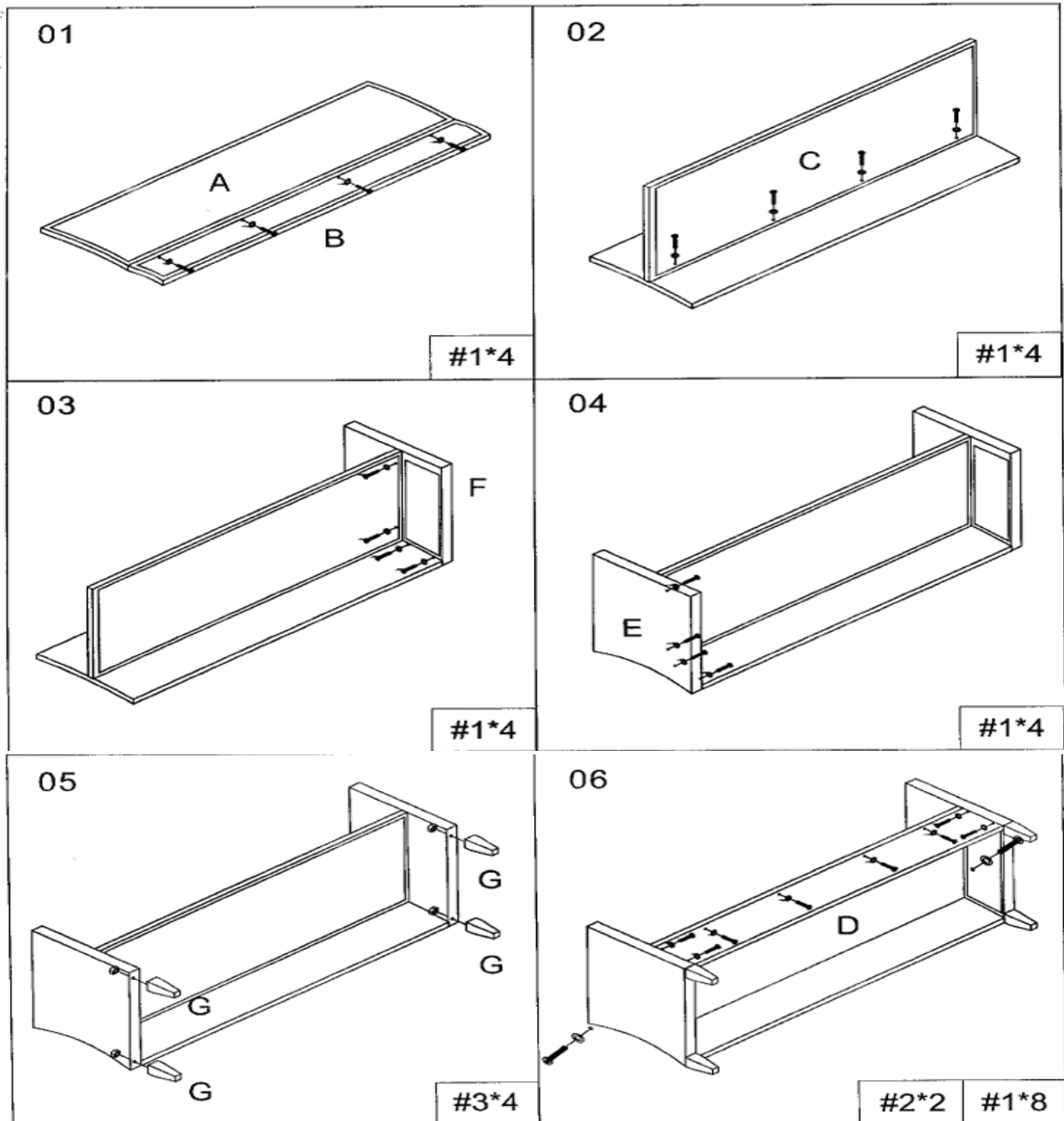




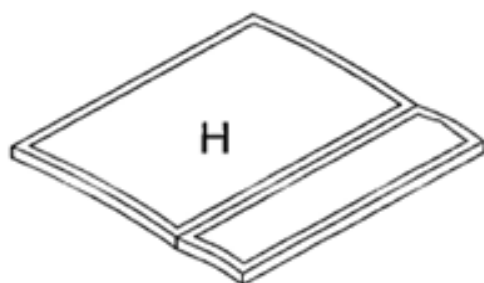
A  x1	B  x1	C  x1	D  x1
E  x1	F  x1	G  x12	H  x2
I  x7	J  x2	K  x2	L  x4
M  x4	N  x2	O  x5	Q  x2
R  x2			

#1  M6x35mm x76	#2  M6x90mm x6	#3  M8 x12	#4  M8 x1	#5  x1

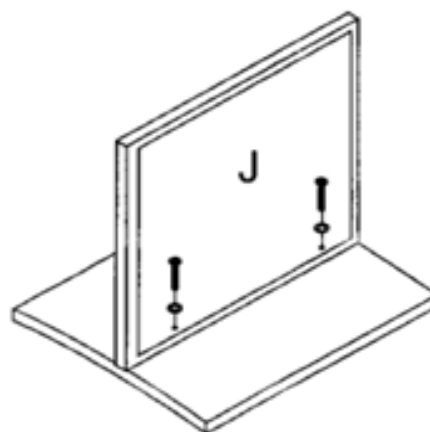
NOTE: 50% TIGHTEN BEFORE FIXING ALL BOLTS



07



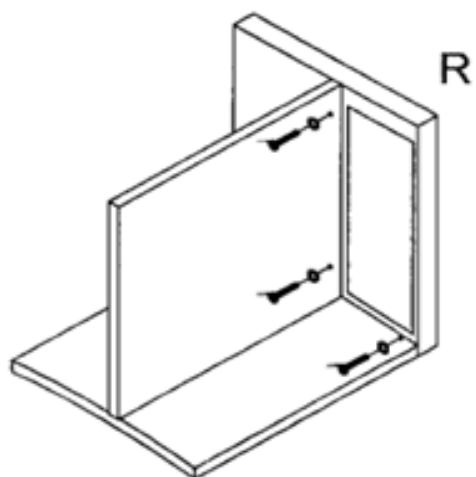
08



#1*2

09

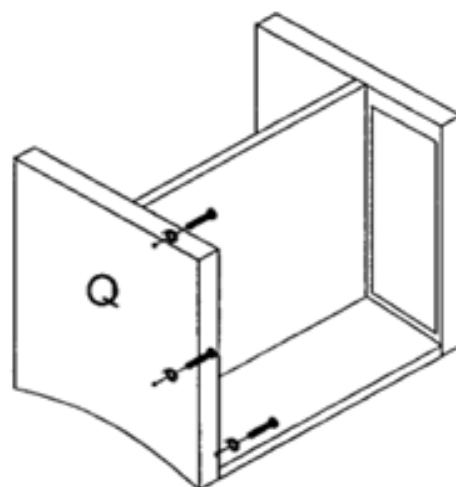
x2



#1*3

10

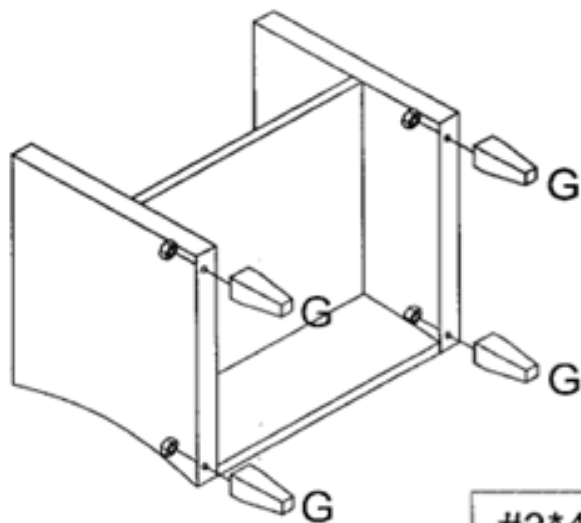
x2



#1*3

11

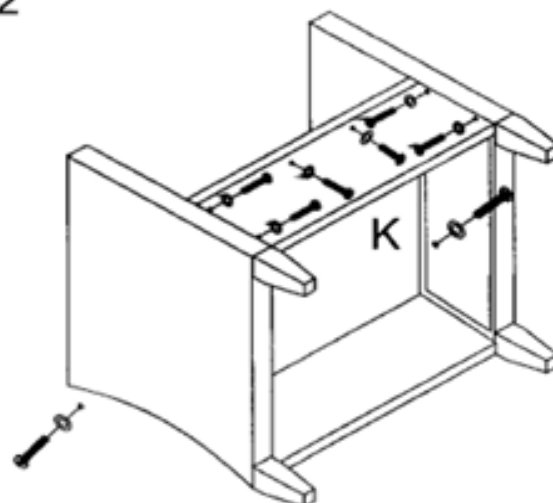
x2



#3*4

12

x2



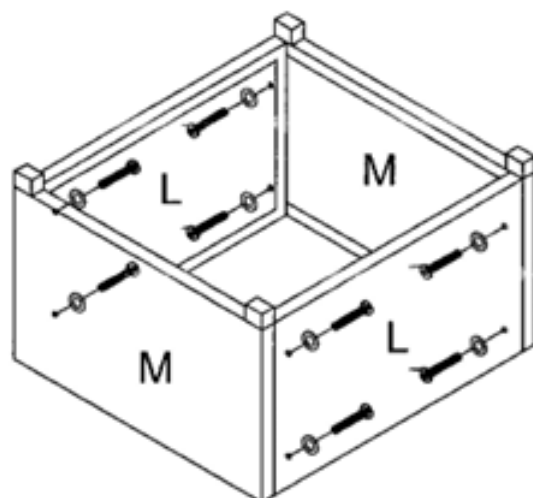
#2*2

#1*6

NOTE:50% TIGHTEN BEFORE FIXING ALL BOLTS

13

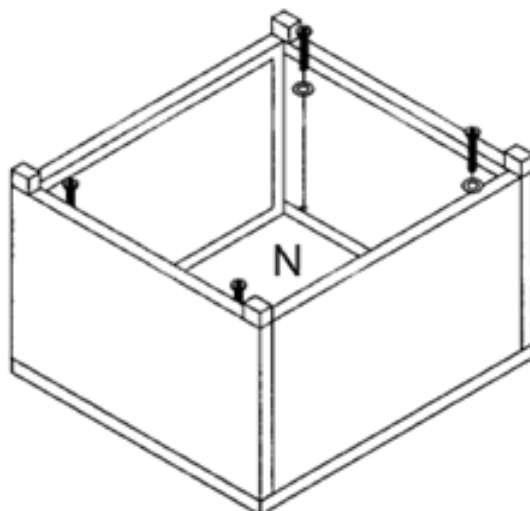
x2



#1*8

14

x2



#1*4